



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3456-1**Job Sheet 197712****Part No:** D3456-1**Job Qty:** 100 pcs**Part Name:** Washer**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 7/15/19**Job Tracking No:****Due Date:** 7/23/19**Created By:** Chantal Lavoie**Type:** Stock**Description:****Note:** DWG REV A IPP A 05.10.03 New issue KJ/JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	100 pcs		7/23/19	0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	100 pcs		7/23/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
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www.dartaerospace.com

Container No: S199355**Part:** D3456-1**Job No:** 197712**Serial No/Batch:** S199355**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's**Date:** 07/19/19

Plex 7/15/19 2:30 PM Dart.Lavoie.Chantal

						B4B	
						Packaging 2 - 21 - B4B	
						Packaging 2 - 22 - B4B	
						Packaging 2 - 23 - B4B	
						Packaging 2 - 24 - B4B	
						Packaging 2 - 25 - B4B	
						Packaging 2 - 26 - B4B	
						Packaging 2 - 27 - B4B	
						Packaging 2 - 28 - B4B	
						Packaging 2 - 29 - B4B	
						Packaging 2 - 30 - B4B	
						Packaging 2 - 31 - B4B	
						Packaging 2 - 32 - B4B	
						Packaging 2 - 33 - B4B	
						Packaging 2 - 34 - B4B	
						Packaging 2 - 35 - B4B	
						Packaging 2 - 36 - B4B	
120 QC 6	100 pcs	7/23/19	0.00	0.00		QC 6 - 9	
						QC 6 - 68	DAS
						QC 6 - 61	61
						QC 6 - 40	9-89
						QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	100 pcs	7/23/19	0.00	0.00		Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	DAS
						Packaging 3 - 6 - B4B	26
						Packaging 3 - 7 - B4B	9-89
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	
						Packaging 3 - 16 - B4B	
						Packaging 3 - 17 - B4B	

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					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	100 pcs	7/23/19	0.00 0.00	QC 21 - SA - 21	JUL 26 2019	DAS 70 9-89
				QC 21 - SA - 70		
				QC 21 - SA - 53		
Part Op 100 - Purchasing - Issue P/O: <u>440216</u> P/N: 91525A120 per Dwg D3456 Possible Supplier: McMaster-Carr Descriptions: 110 - Receive & Inspect for Damage & Mat'l Certs - Ensure Material Release Note is attached 120 - QC6- All purchased or subcontracted products 130 - Identify as per dwg & Stock Location: _____ 140 - QC21- Final Inspection - Work Order Release)						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
91525A120	washer D3456-1	100 pcs (1 ea)	100-Purchasing	S199354		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
100-Purchasing	91525A120	100	0	0		
Part Specifications						
Specifications could not be found.						

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Tel (613) 632-5200

PURCHASE ORDER

POHB044046



Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

Attention: N/A,

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044046

PO Date: 7/18/19

Due Date: 7/22/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: 2% 10 Net 30

Freight Terms:

Special Comments:

E-MAILED
2019-07-18

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		188-FSCS-1032-5/8	92210A303 100/per pk	Flat socket cap Screw	Firmed	-	7/22/19	100 Ea	0 Ea	100 Ea	\$0.0761/Ea	\$7.61
2		2044T47	4 ft long	Tube Ø1.09	Firmed	-	7/22/19	8 ft	0 ft	8 ft	\$0.605/ft	\$4.84
3		2857T128	2/pk	O-Ring Viton 3/32 Id X 9/16 Od	Firmed	-	7/22/19	2 Ea	0 Ea	2 Ea	\$3.375/Ea	\$6.75
4		3009A237	3" long	Pin	Firmed	-	7/22/19	6 ft	0 ft	6 ft	\$0.83/ft 4.96	\$4.98 29.76
5		30125T403	1/pk	Turn Buckle Body	Firmed	-	7/22/19	15 pcs	0 pcs	15 pcs	\$2.15/pcs	\$32.25
6		30345T24		Lanyards receive ea	Firmed	-	7/22/19	32 pcs	0 pcs	32 pcs	\$2.9554/pcs 295	\$94.57 9450
7		3896T31	50/pk	Ferule 1/16 X 3/8" - Aluminum	Firmed	-	7/22/19	400 Ea	0 Ea	400 Ea	\$0.1312/Ea	\$52.48
8		50715K179	1/pack	Female Pipe Adapter SS 37 Degree Flared Fitting for Stainless Steel Tubing 1/pack	Firmed	-	7/22/19	4 Ea	0 Ea	4 Ea	\$25.36/Ea	\$101.44
9		5481A1	1/pk	Adjustable Spanner receive ea	Firmed	-	7/22/19	24 Ea	0 Ea	24 Ea	\$28.69/Ea	\$688.56

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Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
10	197675	59915K274		Rod End Bearing D4777-1 : AS PER DWG D4777 REV. A	Firmed	-	7/22/19	42 pcs	0 pcs	42 pcs	\$19.05/pcs	\$800.10
11		6546K56	3 ft long	Rectangular Tube, 1/8" wall, 1-1/4" High x 1-1/4" wide	Firmed	-	7/22/19	6 Ea	0 Ea	6 Ea	\$26.16/Ea	\$156.96
12		8492A378	12/pk	Drill Bushing, 1/2 X 3/8	Firmed	-	7/22/19	72 Ea	0 Ea	72 Ea	\$8.09/Ea 8 \$582.48	\$654.48
13		8494T28	1/pk	Steel Safety Pin Shackle 3/8" Thk. x 7/16" Dia.	Firmed	-	7/22/19	2 Ea	0 Ea	2 Ea	\$15.15/Ea	\$30.30
14		88625K65	3 ft long	Dowel Pin Ø6mm x 40mm	Firmed	-	7/22/19	12 ft	0 ft	12 ft	\$2.16/ft	\$25.92
15		90099A031	5/pk	Lock Nut, 3/8-16 X 11/16 W X 35/64 H	Firmed	-	7/22/19	35 Ea	0 Ea	35 Ea	\$1.246/Ea	\$43.61
16		90298A725	5 MIN.	Shoulder Bolt, 3/8-16 X 3-7/8	Firmed	-	7/22/19	32 Ea	0 Ea	32 Ea	\$12.17/Ea	\$389.44
17		90630A165	5/pk	Grade 8 Steel Nylon Insert Locknut 5/8"-18 X 3/4" Height	Firmed	-	7/22/19	10 Ea	0 Ea	10 Ea	\$0.686/Ea	\$6.86
18		90905A655	1/pk	316 SS Split Ring 15/16" ID. X 1-1/16" OD. X 1/8" Thick	Firmed	-	7/22/19	8 Ea	0 Ea	8 Ea	\$0.67/Ea	\$5.36
19		90905A673	10/pk	Split Ring, Ø1-1/16 OD x Ø15/16 ID x 1/8 receive ea	Firmed	-	7/22/19	10 Ea	0 Ea	10 Ea	\$0.657/Ea	\$6.57

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20		90980A565	1/pk	Ball Lock Pin, 1/2 X 4-1/2	Firmed	-	7/22/19	32 Ea	0 Ea	32 Ea	\$79.79/Ea	\$2,553.28
21		90980A645	1/pk	Ball Lock Pin, Ø5/8 X 2-1/2	Firmed	-	7/22/19	32 Ea	0 Ea	32 Ea	\$101.95/Ea	\$3,262.40
22		91585A208	91585A829 5/pk	Dowel Pin M8 x 40mm receive ea	Firmed	-	7/22/19	30 Ea	0 Ea	30 Ea	\$2.154/Ea	\$64.62
23		91595A142	25/pk	Dowel Pin Ø3mm x 40mm receive ea	Firmed	-	7/22/19	100 Ea	0 Ea	100 Ea	\$0.386/Ea	\$38.60
24		91770A188	100/pk	Machine Screw, 8-32 X 3/16	Firmed	-	7/22/19	100 Ea	0 Ea	100 Ea	\$0.0604/Ea	\$6.04
25		91771A542	50/pk	Machine Screw, 1/4-20 X 1 Phillips Flathead	Firmed	-	7/22/19	300 Ea	0 Ea	300 Ea	\$0.2444/Ea	\$73.32
26		92384A034		Ball Lock Pin S.S. Ø1/4 X 1	Firmed	-	7/22/19	1 Ea	0 Ea	1 Ea	\$24.28/Ea	\$24.28
27		92620A750	1/pk	Hex Head Cap Screw 1/2-20 UNF x 3 receive ea	Firmed	-	7/22/19	2 Ea	0 Ea	2 Ea	\$5.39/Ea	\$10.78
28		9263K173	25/pk	O-Ring receive ea	Firmed	-	7/22/19	25 Ea	0 Ea	25 Ea	\$0.3512/Ea	\$8.78
29		9263K519	25/pk	O-ring receive ea	Firmed	-	7/22/19	25 Ea	0 Ea	25 Ea	\$0.4844/Ea	\$12.11
30		92905A225	25/pk	Extended Point Set Screw, Dog Point receive ea	Firmed	-	7/22/19	50 Ea	0 Ea	50 Ea	\$0.3288/Ea	\$16.44
31		93600A252	25/pk	316 SS Dowel Pin 2.5 mm Dia. x 6 mm Lg.	Firmed	-	7/22/19	50 Ea	0 Ea	50 Ea	\$0.2464/Ea	\$12.32
32		95307A500	5/PK	Nut receive ea	Firmed	-	7/22/19	5 Ea	0 Ea	5 Ea	\$0.822/Ea	\$4.11
33		95625A003	3 ft long	LH All Thread	Firmed	-	7/22/19	6 ft	0 ft	6 ft	\$4.64666/ft	\$27.88

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34		9642K63	1/pk	440C SS Ball 3/4" Dia.	Firmed - X1		7/22/19	1 Ea	0 Ea	1 Ea	\$4.43/Ea	\$4.43
35		97484A341	100/pk	Aluminum Solid Rivets 1/4" Dia. X 3/8" Long	Firmed - X100		7/22/19	100 Ea	0 Ea	100 Ea	\$0.1077/Ea	\$10.77
36		97840A460	10/pk	18-8 SS Tab For Wire Rope Lanyard 1.40" Long X 1/2" Width X 1/16" Thick	Firmed - X10		7/22/19	10 Ea	0 Ea	10 Ea	\$0.793/Ea	\$7.93
37		98126A694	10/pk	Shim Washer, 1/2 ID X 3/4 OD X 0.48	Firmed - X69 X69		7/22/19	70 Ea	0 Ea	70 Ea	\$1.079/Ea	\$75.53
38		98381A670	5/pk	Dowel Pin 7/16 X 1-1/8 receive ea	Firmed -		7/22/19	10 Ea	0 Ea	10 Ea	\$2.434/Ea	\$24.34
39		98750A017	1/pk	RH All Thread	Firmed - X12		7/22/19	12 pcs	0 pcs	12 pcs	\$1.50/pcs	\$18.00
40		C10-9-6	9654K193 3/pk	Latch Return Spring	Firmed - X6		7/22/19	6 Ea	0 Ea	6 Ea	\$1.12/Ea	\$6.72
41		C2-3-5	95606A440 100/PK	Spacer, Teflon	Firmed - 90x		7/22/19	100 Ea	0 Ea	100 Ea	\$0.0879/Ea	\$8.79
42		C45-11-2	90145A510 20/pk	Locating Pin	Firmed -		7/22/19	20 Ea	0 Ea	20 Ea	\$0.423/Ea	\$8.46
43		NAS1333S6S10D	90985A102 1/pk	Quick Release Pin	Firmed - X10		7/22/19	10 Ea	0 Ea	10 Ea	\$23.43/Ea	\$234.30
44	197712	91525A120	25/pk	washer D3456-1 : AS PER DWG D3456 REV.A	Firmed - X100		7/22/19	100 pcs	0 pcs	100 pcs	\$0.232/pcs	\$23.20

Grand Total: \$9,650.51

\$9,578.34

XK
2019-07-1

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JUL 19 2019



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PURCHASE ORDER

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Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 DOCUMENT SPECIAL REQUIREMENTS

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

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Purchase Order
POHB044046
Order Placed By
Kimberley Guerin

Page 1 of 3
07/18/2019

McMaster-Carr Number
7395727-02

Line	Product	Ordered	Shipped
1	92210A303 18-8 Stainless Steel Hex Drive Flat Head Screw, 10-32 Thread Size, 5/8" Long, Packs of 100	1 Pack	1
3	2857T128 Viton Fluoroelastomer O-Ring, Chemical- and Steam-Resistant, 3/32 Fractional Width, Dash 113, Packs of 2	1 Pack	1
4	3009A237 Hardened Undersized High-Speed M2 Tool Steel Rod, 0.15" Diameter, 3" Long	2 Each	2
5	30125T403 Closed-Body Aluminum Turnbuckle-Not for Lifting, Hook-to-Hook, 90 lbs. Capacity, 5-1/2" Retracted Length	15 Each	15
6	30345T552 18-8 Stainless Steel Lanyard - Not for Lifting, Loop-to-Tab, 3/64" Rope Diameter, 12" Long, Nylon, Replaces 30345T24	32 Each	32
7	3896T31 Wire Rope Compression Sleeve for 1/16" Rope Diameter - Not for Lifting, Packs of 50	8 Packs	8
8	50715K179 37 Degree Flared Fitting for Stainless Steel Tubing, Adapter for 5/16" Tube OD x 1/8 NPT Female	4 Each	4
9	5481A1 Adjustable Pin Spanner Wrench for Holes on The Face for 5/8" to 2" Circle Diameter	24 Each	24
10	59915K274 Corrosion-Resistant Ball Joint Rod End, 3/8"-24 Thread, Right Hand	42 Each	42
12	8492A378 Press-Fit Drill Bushing with Head, 0.5" ID, 3/4" OD, 3/8" Long	72 Each	72
13	8494T28 Black-Oxide Steel Shackle with Safety Pin - for Lifting, 3/8" Thick	2 Each	2
15	90099A031 18-8 Stainless Steel Extra-Wide Nylon-Insert Locknut, 3/8"-16 Thread Size, Packs of 5	7 Packs	7
16	90298A725 18-8 Stainless Steel Shoulder Screw, 1/2" Shoulder Diameter, 3-1/4" Shoulder Length, 3/8"-16 Thread	32 Each	32
17	90630A165 High-Strength Steel Nylon-Insert Locknut, Grade 8, 5/8"-18 Thread Size, Packs of 5	2 Packs	2
18	90905A655 Split Ring, 1-1/16" OD, 15/16" ID, Packs of 1	8 Packs	8
19	90905A673 316 Stainless Steel Split Ring, 1-1/16" OD, Packs of 10	1 Pack	1
21	90980A645 T-Handle Locking Quick-Release Pin, Super-Corrosion-Resistant, 5/8" Diameter, 2-1/2" Length	32 Each	5
22	91585A829 18-8 Stainless Steel Dowel Pin, 8 mm Diameter, 40 mm Long, Packs of 5	6 Packs	6
23	91595A142 Dowel Pin, 52100 Alloy Steel, 3 mm Diameter, 40 mm Long, Packs of 25	4 Packs	4

Packing List

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

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Page 2 of 3
07/18/2019

McMaster-Carr Number
7395727-02

Line	Product	Ordered	Shipped
24	91770A188 Extra-Wide Truss Head Phillips Screws, Passivated 18-8 Stainless Steel, 8-32 Thread, 3/16" Long, Packs of 100	1 Pack	1
25	91771A542 18-8 Stainless Steel Phillips Flat Head Screw, Passivated, 1/4"-20 Thread Size, 1" Long, Packs of 50	6 Packs	6
26	92384A034 Super-Corrosion-Resistant Locking Quick-Release Pin, Knob-Grip, 17-4 PH Stainless Steel, 1/4" Diameter, 1" Usable Length	1 Each	1
27	92620A750 Zinc Yellow-Chromate Plated Hex Head Screw, Grade 8 Steel, 1/2"-20 Thread Size, 3" Long, Fully Threaded, Packs of 1	2 Packs	2
29	9263K519 Chemical-Resistant Viton Fluoroelastomer O-Ring, 2 mm Wide, 11 mm ID, Packs of 25	1 Pack	1
30	92905A228 Alloy Steel Extended-Tip Set Screws, M6 x 1 mm Thread, 30 mm Long, Packs of 25	2 Packs	2
31	93600A252 316 Stainless Steel Dowel Pin, 2.5mm Diameter, 6mm Long, Packs of 25	2 Packs	2
32	95307A500 Mil. Spec. Distorted-Thread Flange Locknut, Low-Strength Steel, 1/4"-28 Thread Size, MS-21042-4, Packs of 5	1 Pack	1
34	9642K63 Tight-Tolerance Hardened 440C Stainless Steel Ball, 3/4" Diameter, Packs of 1	1 Pack	1
35	97484A341 Large-Diameter Low-Profile Domed Head Solid Rivets, 1/4" Diameter, for 0.25" Maximum Material Thickness, Packs of 100	1 Pack	1
36	97840A460 18-8 Stainless Steel Tabs for Lanyard Kit - Not for Lifting, Packs of 10	1 Pack	1
37	98126A694 18-8 Stainless Steel Round Shim, 0.048" Thick, 1/2" ID, Packs of 10	7 Packs	7
38	98381A670 Dowel Pin, 4140 Alloy Steel, 7/16" Diameter, 1-1/8" Long, Packs of 5	2 Packs	2
39	98750A017 Grade B7 Medium-Strength Steel Threaded Rod, 1/4"-20 Thread Size, 1-3/4" Long	12 Each	12
40	9654K193 Steel Extension Spring with Loop Ends, 2.25" Long, 0.375" OD, 0.035" Wire Diameter, Packs of 3	2 Packs	2
41	95606A440 Nylon Plastic Washer for 5/16" Screw Size, 0.375" ID, 0.57" OD, Off-White, Packs of 100	1 Pack	1
42	90145A510 18-8 Stainless Steel Dowel Pin, 3/16" Diameter, 1" Long, Packs of 20	1 Pack	1
43	90985A102 Knob-Grip Locking Quick-Release Pin with Ring, 3/16" Diameter, 1" Usable Length	10 Each	10
44	91525A120 316 Stainless Steel Washer, Oversized, 1/4" Screw Size, 0.281" ID, 1" OD, Packs of 25	4 Packs	4

DAS
61
9-89

Packing List

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
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Order Placed By
Kimberley Guerin
McMaster-Carr Number
7395727-02

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07/18/2019

Shipped separately from our Chicago warehouse on 07/18

28	9263K173	Chemical-Resistant Viton Fluoroelastomer O-Ring, 2 mm Wide, 9 mm ID	1 Pack	1
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Expected to ship

20	90980A565	T-Handle Locking Quick-Release Pin, Super-Corrosion-Resistant, 1/2" Diameter, 4-1/2" Length	32 Each	32 Jul 24-31
21	90980A645	T-Handle Locking Quick-Release Pin, Super-Corrosion-Resistant, 5/8" Diameter, 2-1/2" Length	32 Each	27 Jul 22-Aug 2

RECEIVED
JUL 19 2019
DART AEROSPACE LTD.